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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO	
10/662,846	09/15/2003	Kenneth R. Schmidt	GP-303014	1213	
759	90 01/21/2005		EXAMINER		
KATHRYN A	MARRA		TRAN, LEN		
General Motors	•		ADTABLE	DADED MANDED	
Mail Code 482-	C23-B21		ART UNIT	PAPER NUMBER	
P.O. Box 300			1725		
Detroit, MI 48	3265-3000		DATE MAILED: 01/21/2005		

Please find below and/or attached an Office communication concerning this application or proceeding.

•	Application No.	Applicant(s)			
	10/662,846	SCHMIDT ET AL.			
Office Action Summary	Examiner	Art Unit			
	Len Tran	1725			
The MAILING DATE of this communical Period for Reply	tion appears on the cover she	eet with the correspondence address	;		
A SHORTENED STATUTORY PERIOD FOR THE MAILING DATE OF THIS COMMUNICATION - Extensions of time may be available under the provisions of 3 after SIX (6) MONTHS from the mailing date of this communication - If the period for reply specified above is less than thirty (30) do - If NO period for reply is specified above, the maximum statute - Failure to reply within the set or extended period for reply will, Any reply received by the Office later than three months after earned patent term adjustment. See 37 CFR 1.704(b).	ATION. 7 CFR 1.136(a). In no event, however, cation. ays, a reply within the statutory minimum ory period will apply and will expire SIX (c) by statute, cause the application to become	may a reply be timely filed n of thirty (30) days will be considered timely. 6) MONTHS from the mailing date of this communicome ABANDONED (35 U.S.C. § 133).	ication.		
Status					
 Responsive to communication(s) filed of 2a) This action is FINAL. Since this application is in condition for closed in accordance with the practice 	☐ This action is non-final. allowance except for formal		its is		
Disposition of Claims	•				
4) ☐ Claim(s) 3-7 is/are pending in the application 4a) Of the above claim(s) is/are solution 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 3-7 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction	withdrawn from consideration	-			
Application Papers					
9) The specification is objected to by the E 10) The drawing(s) filed on is/are: a Applicant may not request that any objection Replacement drawing sheet(s) including the 11) The oath or declaration is objected to by	☐ accepted or b)☐ objected or b)☐ objected or b)☐ objected or b)☐ objected in a correction is required if the drawn of th	beyance. See 37 CFR 1.85(a). awing(s) is objected to. See 37 CFR 1.1	` '		
Priority under 35 U.S.C. § 119					
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 					
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-3) Information Disclosure Statement(s) (PTO-1449 or PTO-Paper No(s)/Mail Date	.948) Pape D/SB/08) 5)	view Summary (PTO-413) or No(s)/Mail Date ce of Informal Patent Application (PTO-152) or:			

DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 3-7 are rejected under 35 U.S.C. 103(a) as being unpatentable over Angel et al (US '801) as applied to claim 1 above, and further in view of Heideman (US 4,825,031).

Angel et al disclose a weld gun having a base (16), first and second arms (12 and 14) supported on the base for pivotal motion about a common axis extending laterally between the arms, a pair of electrodes (30) carried on the arms and engageable upon pivotable motion of the arms moving electrodes toward one another to a closed position, and further comprising:

A lever (34) supported on the base (16) and pivotable on a second axis spaced longitudinally from the first axis, the lever (34) having ends spaced in opposite directions from the second axis,

The ends of the lever being connected one with each of the first and second arms (figure 2),

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An actuator (22) connected to actuate at least one of the arms in a pivotable motion (figure 2),

Whereby actuation of one arm is operative to pivot the lever to oppositely actuate the second arm in a predetermined manner so that the arms move the electrodes toward and away from one another (figure 2).

Angel et al further disclose one of the ends of the lever is connected with the arms through a rod (36a and 36b, figure 2).

Angel et al disclose the claimed invention above, but fail to teach two resilient member is connected with a rod, between the lever and the arms, to limit variation of the electrode in closed position.

However, Heideman discloses two resilient members (18 and 20), connected with the rod, between the support structure and the arms, for the purpose of varying the resistance provided to the movement of each arm member toward its closed position (abstract).

Therefore, it would have been obvious to one of ordinary skill in the art at the time applicant's invention was made to provide resilient members as taught by Heideman, between the lever and arms of Angel et al, in order to vary the resistance in the closed position.

As to claims 6 and 7, Angel et al fail to disclose a resilient member being a spring or a bushing.

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4.,

However, Heideman discloses a resilient member being a hydraulic cylinder. The hydraulic cylinder serves the equivalent function as a spring or a bushing, since the cylinder is capable of withstanding a force that acts the same as the spring force. In addition, the cylinder is also capable to act as a bushing. It would have been obvious to replace a cylinder with a bushing or a spring, since it is much cheaper and easier to install than a cylinder.

Response to Arguments

3. Applicant's arguments filed 11/23/04 have been fully considered but they are not persuasive.

Applicant's argument regarding to "the resilient members do not act until at least one of the electrodes of the weld gun reaches the work pieces to be welded. Then the resilient member or members yield to prevent the mechanism from moving the associated electrodes further against the workpiece, thereby preventing damage to the workpiece by escessive force exerted by the electrodes" is not in commensurate with the scope of the claim. Instead, applicant claims "the resilient member that allows limited variation of the electrode closed position", which is not defined over the prior art of record as explained above. Therefore, claims 3-7 remains rejected.

4. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

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A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Inquiry

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Len Tran whose telephone number is (571) 272-1184. The examiner can normally be reached on M-F, 8:30 - 5.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tom Dunn can be reached on (571) 272-1171. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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a. , . . .

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Len Tran
Examiner
Art Unit 1725

LT

January 14, 2005

KILEY S. STONER PRIMARY EXAMINER

Hely the 1/18/05